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D4925-041
Job Sheet 192496



Part No: D4925-041

Job Qty: 6 pcs

Part Name: Mounting Plate Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/27/19

Job Tracking No:

Due Date: 9/30/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV D SHEET 1 IPP REV:A 13.10.01 new issue DD verf:JLM IPP REV:B 14.01.13 AS PER DWG
REV.A DD VERF:JLM IPP REV:C 15.06.17 AS PER DWG REV.D DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier			
100	Small Fab - 1	6 pcs	9/30/19		0.00	0.73	Small Fab - 1			DAS 58 SEP 27 2019
							Small Fab - 2			
							Small Fab - 3			
							Small Fab - 4			
							Small Fab - 5			
							Small Fab - 6			
							Small Fab - 7			
110	QC 5	6 pcs	9/30/19		0.00	0.00	QC 5 - 10			DAS 61 9-89
							QC 5 - 12			
							QC 5 - 17			
							QC 5 - 18			
							QC 5 - 19			
							QC 5 - 22			
							QC 5 - 24			
							QC 5 - 3			
							QC 5 - 43			
							QC 5 - 49			
							QC 5 - 51			
							QC 5 - 58			
							QC 5 - 68			
							QC 5 - 9			
							QC 5 - 50			
							QC 5 - 30			
							QC 5 - 40			
120	Powdercoat - 11 Gls Blk(A)-B4B	6 pcs	9/30/19		0.00	0.57	Powdercoat - 1 - B4B			DAS 61 9-89
							Powdercoat - 2 - B4B			
							Powdercoat - 3 - B4B			
							Powdercoat - 4 - B4B			
130	QC 3	6 pcs	9/30/19		0.00	0.00	QC 3 - 10			
							QC 3 - 13			

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				QC 3 - 15	
				QC 3 - 17	
				QC 3 - 18	
				QC 3 - 2	
				QC 3 - 28	
				QC 3 - 3	
				QC 3 - 30	
				QC 3 - 34	
				QC 3 - 36	
				QC 3 - 41	
				QC 3 - 51	
				QC 3 - 58	
				QC 3 - 59	
				QC 3 - 68	
				QC 3 - 9	
				QC 3 - 40	
				QC 3 - 19	
140	Packaging 3-1 - Stock - B4B	6	9/30/19	0.00 0.00	Packaging 3 - 1 - B4B
		pcs			Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
					Packaging 3 - 23 - B4B
					Packaging 3 - 24 - B4B
					Packaging 3 - 25 - B4B
					Packaging 3 - 26 - B4B
					Packaging 3 - 27 - B4B
					Packaging 3 - 28 -

DAS
40
OCT 02 2019
9-89

DAS
74
OCT 04 2019
9-89

				B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
150 QC 21 - SA	6	9/30/19	0.00 0.00	QC 21 - SA - 21	
	pcs			QC 21 - SA - 70	
				QC 21 - SA - 53	

DAG
21
9-30

OCT 04 2019

Part Op 100 - Small Fab-8 (Small Fab) Rivet nutplate to D4925-1 as per dwg.
 Descriptions: 110 - QC5 (QC5- Inspect part completeness to step on W/O)
 120 - Powdercoat11 (Gloss Black (Alum) (Ref:QSI005 4.3.5.13)) ***Insert screw BY HAND in nutplate prior to powdercoating*** START TIME: _____ OVEN TEMPERATURE: _____ FINISH TIME: _____
 130 - QC3 (QC3- Inspect Part Finish)
 140 - Packaging3-2 (Identify as per dwg & Stock Location: _____)
 150 - QC21 (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4925-1	EAPS Mounting Plate	6 pcs (1 ea)	100-Small Fab - 1	S213782
LN29985-A05	Anchor Nut	36 pcs (6 ea)	100-Small Fab - 1	3133337
MS20426AD3-4	Rivet	72 Ea (12 ea)	100-Small Fab - 1	m136444

5103396

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	D4925-1	6	6	0
	LN29985-A05	36	411	24

Allocated Container Detail

Qty	Container No	Location	Init
24	S208143	st562	_____
MS20426AD3-4	72	1,985	48

Allocated Container Detail

Qty	Container No	Location	Init
48	S208149	st312	_____

Part Specifications

Specifications could not be found.

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